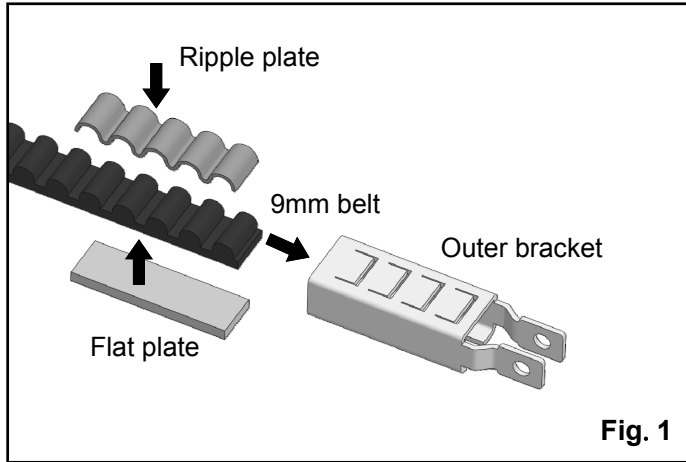


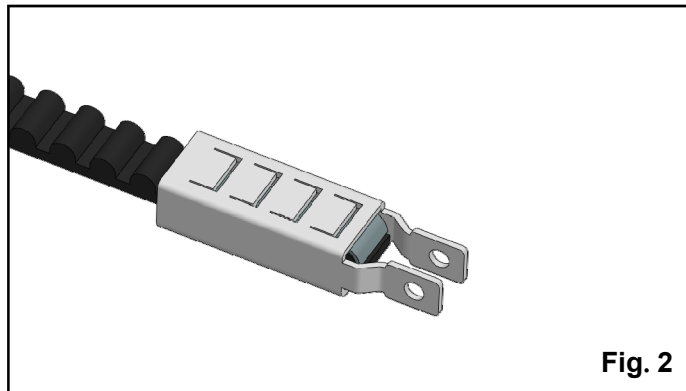
Belt Crimp Replacement Kit for 9mm Fiberglass Reinforced Neoprene Belt

⚠ Note

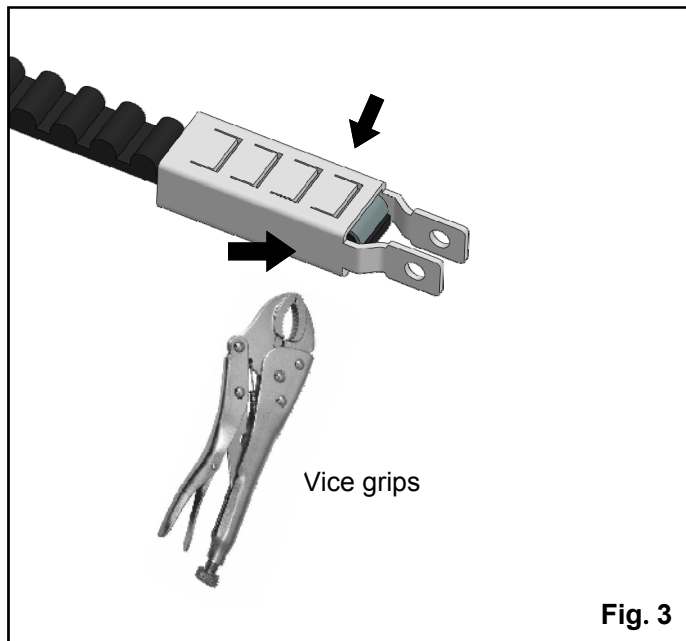
Please take necessary safety precautions. Wear safety gloves and goggles when working with metal.



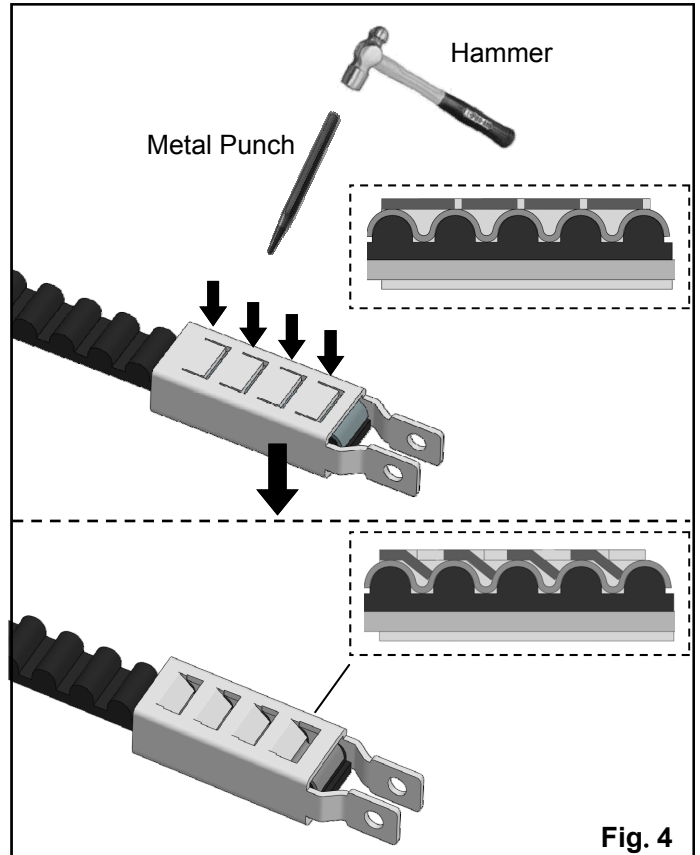
1. Attach the ripple plate and the flat plate on the belt as shown, and insert into the outer bracket.



2. Confirm the assembly with proper orientation of the pieces as shown.

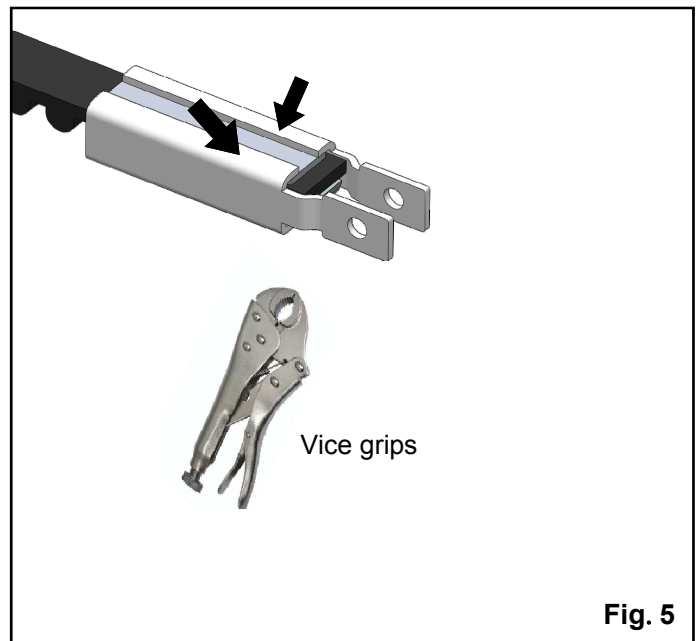


3. Use a pair of vice grips to firmly crimp the spots indicated by the arrows on the outer bracket.



4. Set the bracket assembly on a hard wood or soft lead block.

Position a metal punch over an opening on the outer bracket and strike down firmly until the tab bends and grips the ripple plate beneath. Repeat on each tab.



5. Use a pair of vice grips to crimp the spots as shown by the arrows on the back of the outer bracket. Deform the bracket for a firm assembly.